

Machinery list | Zinc die casting (hot chamber)

A total of 20 automatic, CNC controlled, liquid-charged, hot-chamber die-casting machines made by the FRECH machinery company is now in use. These are, in part, automated by REIS robots.

Maker:	Frech DAW 20 F	Frech DAW 50 F	Frech DAW 63
Clamping power:	240 KN	600 KN	630 KN
Column spacing:	250 x 250	294 x 294	321 x 321
Number:	2	3	1

Maker:	Frech DAW 80 F	Frech DAW 125 F	Frech DAW 200 F
Clamping power:	900 KN	1250 KN	2200 KN
Column spacing:	350 x 350	400 x 400	500 x 500
Number:	8	4	2

